

5/45

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	24725
<b>Description:</b> Bushing	<b>Part Number:</b>	D3060-1
<b>Dwg:</b> D3060 Rev. A	<b>Qty:</b>	45 <del>30</del>
<b>Ref:</b>		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>[Signature]</i>	05.11.02	30
2	MC	Turn blank as per Folio FA402 & Dwg D3060 Material: AISI 303 SS Ø0.750" (M303R0.750) <b>Identify for D3060-1</b>			
		Batch: <u>M18742</u>	<i>[Signature]</i>	05/11/04	45
3	QC2	Inspect parts as they come off the CNC machine <b>Identify as D3060-1</b>	<i>[Signature]</i>	05/11/04	45
4	MC	Deburr	<i>[Signature]</i>	05/11/04	45
5	QC8	Second check	<i>[Signature]</i>	05/11/04	45
6	ST	Identify and Stock	<i>[Signature]</i>	05/11/07	45
7	AC	Cost / part: <u>1.47</u>	<i>[Signature]</i>	05-11-00	45
8	DC	Close W/OZ, 00 Inspect Level 21			

Rev	Date	Change	Revised By	Approved
A	04.03.25	New issue	KJ/RF	<i>[Signature]</i>

MIS ONLY

**RELEASED**  
04.03.26 *[Signature]*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

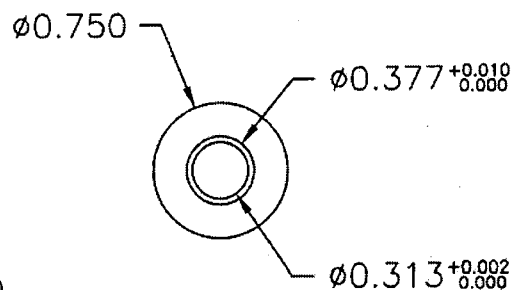
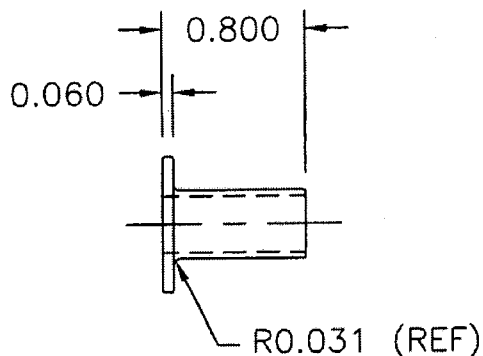
NOTE: Date & initial all entries





DESIGN 	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3060	REV. A SHEET 1 OF 1
DATE 01.11.27		TITLE BUSHING	SCALE 1:1
A	01.11.27	NEW ISSUE	

RELEASED  
01.12.04



D3060-1

SHOP COPY

RETURN TO  
ENGINEERING

CONTROLLED COPY

NOT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER

NO. 24725

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL
- 2) BREAK ALL UNMARKED SHARP EDGES 0.010 MAX
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Nov 02, 2005  
03:54 pm

Work Order No : 0024725  
Project Name : D3060-1  
Project For : WK545  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3060-1  
Description : Bushing  
Manufactured : Yes  
Amount Req'd : 30  
Amount Done : 0  
Start Date : 11-02-05  
Est Finish Date : 11-10-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Nov 08, 2005  
12:47 pm

Work Order No : 0024725  
Project Name : D3060-1  
Project For : WK545  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3060-1  
Description : Bushing  
Manufactured : Yes  
Amount Req'd : 30  
Amount Done : 0  
Start Date : 11-02-05  
Est Finish Date : 11-10-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	2.25	100.00		
Production Cost :	0.00	46.28	100.00	0.00	46.28
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	3.75	100.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	46.28	100.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	46.28			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	( -46.28)